

Kamtat Mould Industrial (HK)Co.,Ltd

Add:3#,ChongYe East Road ,ChongTou Industrial Park ,Chang,An Town Dongguan City ,Guangdong Province ,China

http:www.ktm-mould.com Email:sales@ktm-mould.com Tel:86-769-81608895 Fax:86-769-81608896

Sample Inspection Report

Mold No.:	Material: ABS	Date:2005.5.8
Shrinkage:1.006	Page:1OF1	
Part Name:	Drawing No.:	Cavity:

Dimension Inspection																
Dim No	Spec	Tolerance		Actual Data										Gauge	Judgment	
		+	-	Sample 1	Dev	Sample 2	Dev	Sample 3	Dev	Sample 4	Dev	Sample 5	Dev		OK	NG
1	1.7			1.58	-0.12	1.67	-0.03	1.71	0.01					V	OK	
2	Ø2.2			Ø2.22	0.02	Ø2.24	0.04	Ø2.21	0.01					V	OK	
3	ø4			Ø4	0.00	Ø3.98	-0.02	Ø4	0.00					V	OK	
4	1.01			1.07	0.06	1.05	0.04	1.01	0.00					V	OK	
5	2.33			2.32	-0.01	2.29	-0.04	2.37	0.04					V	OK	
6	9			8.98	-0.02	8.98	-0.02	8.97	-0.03					V	OK	
7	8.51			8.42	-0.09	8.54	0.03	8.38	-0.13					V	OK	
8	98.95			99.06	0.11	99.08	0.13	99.02	0.07					V	OK	
9	4			3.96	-0.04	3.95	-0.05	3.94	-0.06					V	OK	
10	9			9	0.00	9.00	0.00	9.00	0.00					V	OK	
11	58.66			58.62	-0.04	58.64	-0.02	58.60	-0.06					V	OK	
12	61.75			61.76	0.01	61.75	0.00	61.72	-0.03					V	OK	
13	7			6.98	-0.02	6.95	-0.05	6.94	-0.06					V	OK	
14	7			7	0.00	6.98	-0.02	6.98	-0.02					V	OK	
15	9			8.96	-0.04	8.97	-0.03	8.95	-0.05					V	OK	
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Measure Instruments(检查仪器代号):			
A=Angle Gauge (角度规) ; B=R Gauge (R规) ; C=Coordinate Measuring Machine (三次元) ; D=Caliper (卡尺) ; E=Projector (投影仪) ; F=Feeler Gauge (塞尺) ; G=Eye (目视) ; H=Thread Gauge (螺纹规) ; I=Height Gauge (高度规) ; J=Pin Gauge (塞规) ; K=Micromet			
Inspected by :	SZY	Checked by :	
Date :	20-May-08	Date :	